25 Quart Planetary Bench Mixer

The Perfect Mix of Value, Performance & Durability

Features front mounted touch pad control panel with 60-minute digital timer!

Model
- SP25

Standard Features
- Powerful 3/4 HP custom built motor
- Gear-driven, high-torque transmission
- Heat-treated hardened steel alloy gears & shafts
- Three fixed speeds
- Permanently lubricated transmission
- Thermal overload protection
- Front-mounted touch pad controls with 60-minute digital timer and last-batch recall
- Removable stainless steel, interlocking bowl guard with built-in fully welded ingredient chute
- Interlocked bowl lift
- Rigid cast iron body
- Industry standard #12 attachment hub
- NSF approved enamel gray paint
- 6-foot cord and ground plug

Standard Accessories/Attachments
- 25-qt. stainless steel bowl (#304 series)
- Aluminum flat beater
- Stainless steel wire whip
- Aluminum spiral dough hook
- Non-slip rubber feet

Warranty
- Two year parts and labor

Optional Accessories
- Slicer/shredder/grater for #12 hub
- Meat grinder for #12 hub
- Stainless steel flat beater
- Stainless steel spiral dough hook
- 10-qt. adapter kit
- Mixer table with undershelf
- Extended warranty

To select options, see complete list on back

Approved by: ___________________________ Date: ____________
25 Quart Planetary Bench Mixer

**Specifications**

<table>
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<tr>
<th>Model</th>
<th>Motor Volts</th>
<th>Amps</th>
<th>Transmission Type</th>
<th>Capacity</th>
<th>Controls</th>
<th>Agitator Speeds (RPMs)</th>
<th>Attachment Speeds (RPMs)</th>
</tr>
</thead>
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<tr>
<td>SP25</td>
<td>3/4 HP</td>
<td>11</td>
<td>Gear</td>
<td>25 qt</td>
<td>Front-mounted digital controls &amp; timer</td>
<td>101</td>
<td>185</td>
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**Dimensions | Shipping Information**

Carton reinforced for shipping. The weight and dimensions of this reinforced carton are included below and may vary from shipment to shipment.

- **Model**: SP25
- **Base Footprint**: 19” w x 18.45” d (48 cm x 47 cm)
- **Overall Dimensions**: 24” w x 23” d x 36.25” h (61 cm x 58 cm x 92 cm)
- **Net Weight**: 264 lbs (120 kg)
- **Shipping Dimensions**: 32” w x 40” d x 49” h (81 cm x 102 cm x 125 cm)
- **Shipping Weight**: 325 lbs (147 kg)

Mixer constructed of a rigid cast iron body with front-mounted controls and a digital 60-minute timer with last-batch recall. Mixer has a 3/4 HP custom built motor with overload protection and gear-driven, high torque permanently lubricated transmission consisting of heat-treated hardened steel alloy gears and shafts. Mixer comes with 25 qt. stainless steel bowl, aluminum flat beater, stainless steel wire whip, and aluminum dough hook and non-slip rubber feet. Interlocked, removable stainless steel bowl guard with fully welded on ingredient chute. Mixer has #12 attachment hub and interlocked bowl lift. Mixer is NSF and ETL listed. Two year parts and labor warranty.

**Optional Mixer Accessories and Hub Attachments**

- **Mixer**:
  - XXBOWL-25 25 qt stainless steel (S/S) bowl
  - XXBEAT-25 Alum. flat beater
  - XXBEAT-25SS S/S flat beater
  - XXHOOK-25 Alum. dough hook
  - XXHOOK-25SS S/S dough hook
  - XXWHIP-25 S/S wire whip
  - XXWHIP25-4 Heavy-duty 4 mm S/S wire whip
  - XXACC10-25 Adapter kit - 10 qt bowl, hook, beater and whip
  - XTable S/S countertop mixer with under shelf (30” W x 24” D x 24” H)
  - XXSCRAP-25 Bowl scraper (incl. mounting kit)

- **Hub**:
  - XXSGH 9” Slicer/Shredder/Grater housing only (no plates included—must select from plates listed on this sheet)
  - XASP Adjustable slicing plate (for vegetables only)
  - XPH Plate holder - only 1 required

- **Shredding Plates**:
  - XSP332*  3/32” (2.3 mm)
  - XSP316*  3/16” (4.7 mm)
  - XSP14*  1/4” (6.3 mm)
  - XSP16*  5/16” (7.9 mm)
  - XSP12*  1/2” (12.7 mm)
  - XGP*  Grating plate

- **Attachment Speeds**: 5/8” (16 mm)
  - 11/16” (18 mm)
  - Stuffing plate
  - Stuffing tube (mutton)
  - Stuffing tube (pork)

- **Factory Installed Option**: XXCORR-25 Correctional package, includes tamper resistant external fasteners.

- **Extended Warranty**: SP-XD2530 Extended warranty for SP25 mixer, extends factory warranty to 3 years. Available only at time of purchase.